

**Amendments to the Specification**

At specification page 1/6, before the paragraph beginning with "[t]his is a nationalization of," insert the following heading:

**CROSS-REFERENCE TO RELATED APPLICATION**

At specification page 1/6, before the paragraph beginning with "[t]he present invention relates to," insert the following headings:

**BACKGROUND OF THE INVENTION**

**1. Field of Invention**

At specification page 1/6, replace the paragraph beginning with "[t]he present invention relates to" with the following replacement paragraph:

The present invention relates to a printing unit according to the preamble of the main claim 1 that has at least one replaceable roll mandrel of a printing roll or anilox roll, which may be mounted on one end, and a coupling device, which receives a typically front-side coupling location of the roller mandrel on its receiving location and transmits the torque required for rotating the roller mandrel thereto. The coupling device and the roller mandrel are implemented in such a way that the coupling location of the roll mandrel can be brought to the receiving location of the

coupling device through an axial movement (A) of the roller mandrel.

At specification page 1/6, before the paragraph beginning with "[p]rinting units of this kind," insert the following heading:

2. Description of the Prior Art

At specification page 2/6, before the paragraph beginning with "[t]he object of the present invention," insert the following heading:

SUMMARY OF THE INVENTION

At specification page 2/6, replace the paragraph beginning with "[t]his object is solved" with the following replacement paragraph:

This object is solved by a printing unit[[],] which is characterized in the typical features of claim 1 has the features described herein.

At specification page 3/6, before the paragraph beginning with "[a]dditional embodiments of the invention" insert the following heading:

BRIEF DESCRIPTION OF THE DRAWINGS

At specification page 3/6, before the paragraph beginning with "Fig. 1 illustrates," insert the following heading and paragraph:

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Further scope of applicability of the present invention will become apparent from the detailed description given hereinafter. However, it should be understood that the detailed description and specific examples, while indicating preferred embodiments of the invention, are given by way of illustration only, since various changes and modifications within the spirit and scope of the invention will become apparent to those skilled in the art from this detailed description.

At specification page 4/6, replace the paragraph beginning with "[t]he bearing journal 6" with the following replacement paragraph:

The bearing journal 6 comprises a central through hole into which a clamping screw 17 is inserted. This clamping screw 17 projects above the bearing journal 6 on the ~~latter's~~ latter's front side, which is turned towards the roller mandrel 5, so that the clamping screw 17 can set in place into the threaded hole 18 on the front side of the roller mandrel 5, said front side being turned towards the bearing journal 6. By screwing together the clamping screw 17 with the roller mandrel 5, the roller mandrel is non-rotatably connected to the bearing journal 6. Due to the conical

taper 16 and the borehole complementary to the former in the driving gear wheel 8 and/or in the bearing journal 6, a centering of the roller mandrel 5 takes place simultaneously. The thus assembled roller is provided with double bearing using the bearing 15 and/or the needle bearing 12.

At specification page 5/6, after the last line, insert the following paragraph:

The invention being thus described, it will be apparent that the same may be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the invention, and all such modifications as would be recognized by one skilled in the art are intended to be included within the scope of the following claims.

At specification page 1/2 (i.e., the first claims page), replace the heading with the following replacement heading:

Claims WHAT IS CLAIMED IS: